

Garant

Indexable insert for turning VB.T 160404, for medium machining, Grade: HB7130-2

**Order data**

Order number	261232 HB7130-2
GTIN	4062406750411
Item class	21G

Technical description

Cutting depth a_p	0.5 - 2.5 mm
Chip breaker	VM
Grade	HB7130-2
Corner radius	0.4 mm
Tool material	Carbide
Tolerance	M
ISO code indexable insert	VBMT 160404
Cutting speed v_c main application	70 - 240 m/min
Cutting conditions	slightly interrupted
Feed f	0.1 - 0.4 mm/rev.

Number of changes/inserts	2
Main application	M
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning